

Work Order ID 65394

January 14, 2011 12:56:30 PM



Page 1

Item ID: D2182B050

Accept



Setup Start



Revision ID:

Stop



Item Name: Clamp Cushion Black

Start Date: 1/14/11 Start Qty: 30.00



Cust Item ID:

Required Date: 1/17/11 Req'd Qty: 30.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2182	Rev C								

100

0.00



Packaging

Packaging

Memo

0.00

Packaging

Cut as per dwg

EP 11/07/31 (30)

110

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

Sub 2/01

*count
(x30)
+ measure*

120

Identify as per dwg & Stock Location: *402*

0.00



Packaging

Memo

0.00

Packaging

Pull 2/01 (30)

Work Order ID 65394

January 14, 2011 12:56:30 PM



Page 2

Item ID: D2182B050

Accept



Setup Start



Revision ID:

Stop



Item Name: Clamp Cushion Black

Start Date: 1/14/11 Start Qty: 30.00



Cust Item ID:

Required Date: 1/17/11 Req'd Qty: 30.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/02/02

MF

11-02-01

Picklist Print

January 14, 2011 12:56:29 PM

Page 1

Work Order ID: 65394

Parent Item: D2182B050

Parent Item Name: Clamp Cushion Black

Start Date: 1/14/11

Required Date: 1/17/11

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP: ☐B☐ 99.03.02☐ Re-format ☐DM☐ IPP Rev:C 10.11.02 as per
revC DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2182B		Manufactured	No			100	f	191.5960	0.4166	12.498			
--------	--	--------------	----	--	--	-----	---	----------	--------	--------	--	--	--



Rubber Cushion



Handwritten signature
1/11/07/31

Location

Loc Qty

Loc Code

ST410

191.596

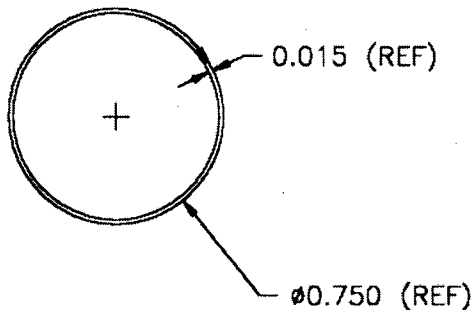
63413

191.596

12.498

RELEASED
97/05/16 DS

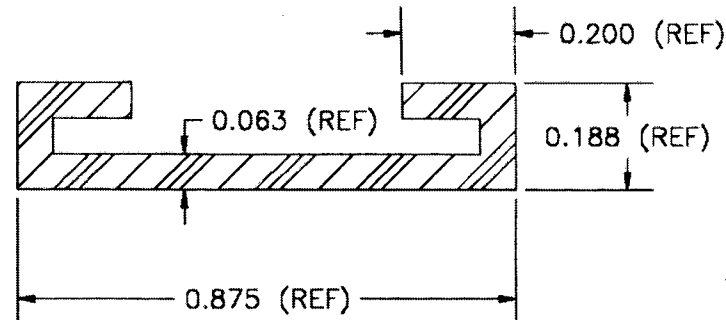
65394



D2182-050 HEAT SHRINK
LENGTH

EG: 3.5 LONG: D2182-035
10 LONG: D2182-100

MATERIAL: RAYCHEM RNF-100-3/4-CL
HEAT SHRINKABLE INSULATION SLEEVING



W-WHITE
B-BLACK
D2182W050 RUBBER CUSHION
LENGTH

EG: WHITE 3.5 LONG: D2182W035
BLACK 10 LONG: D2182B100

MATERIAL: SANTOPRENE 101-73
CONFORMS TO MIL-R-3065

DART



PREPARED <i>KE</i>		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>PM</i>	APPROVED <i>Bud</i>	D2182	REV. C
DATE Jan. 6, 1995		TITLE RUBBER CUSHION	SHEET 1 OF 1
B	97:04:07	ADD MATERIAL SPECIFICATION	SCALE
C	97:05:14	ADD HEAT SHRINK	

111